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ASAP

D2618

Job Sheet 184472



Part No: D2618

Job Qty: 250 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/10/18

Job Tracking No:

Due Date: 10/19/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B1 IPP Rev:F Re-format 05-11-22 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	250 Ea	10/19/18	10/19/18	0.00	0.00	Start Up Machining-1		10/10/18
100	Hardinge	250 pcs	10/19/18	10/19/18	0.13	23.27	Hardinge		10/10/18
120	QC	250 pcs	10/19/18	10/19/18	0.00	0.00	QC8		10/10/18
130	Packaging	250 pcs	10/19/18	10/19/18	0.00	0.00	Packaging3-1		10/10/18
140	QC21-SA	250 Ea	10/19/18	10/19/18	0.00	0.00	QC21		10/10/18

Part Op Descriptions: 100 - 1-Turn as per Folio FA195 & Dwg D2618.

DAG
21
9-26

OCT 19 2018

3-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELRRNR0.750	Delrin Round Bar 0.75" Color: Black	64.5000 ft (.258 ea)	90-Start up Operation	518035

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELRRNR0.750	65	100	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	3.100inches ± 0.010	3.110 3.090		
2	Bushing	0.500inches + 0.000 - 0.010	0.500 0.490		
3	Bushing	0.313inches + 0.020 - 0.000	0.333 0.313		

Plex 10/10/18 11:21 AM dart.lacelle.linda

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Container No: S118035



Part: D2618

Job No: 184472

Serial No/Batch: S118035

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/12/18